



3 Garden Street, Morwell Vic 3840
ABN: 46 610 154 768

PREPARED FOR

PIVOT STOVES & HEATING



THERMAL TESTING OF THE PIVOT STOVES & HEATING ROOM SEALED PELLET FLUE KIT IN A FLAT CEILING AND ROOF PENETRATION TO APPENDIX F OF AS/NZS2918:2018

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By:
Garry W. Mooney

Report Distribution

Pivot Stoves & Heating

120 Victoria Street
Nth Geelong VIC

Mr Greg Parker-Hill

ASFT Report Archive

Revision Details

Revision	Date	Comments
0	14/04/2023	Preliminary report – awaiting payment and engineering drawings of Flue Kit

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THERMAL TESTING OF THE PIVOT STOVES & HEATING ROOM SEALED PELLET FLUE KIT TO AS/NZS2918:2018 APPENDIX F

Report

The Pivot Stoves & Heating Room Sealed PELLET Flue Kit was installed in a Flat Ceiling and Roof Penetration in a manner conforming to joint Australian/New Zealand Standard 2918:2018, Appendix F.

The Pivot Stoves & Heating Room Sealed PELLET Flue Kit conforms to the requirements of the joint AS/NZS 2918:2018 Standard, Appendix F when installed in a Flat Ceiling and Roof Penetration.

The Flue system was tested at the following clearances:

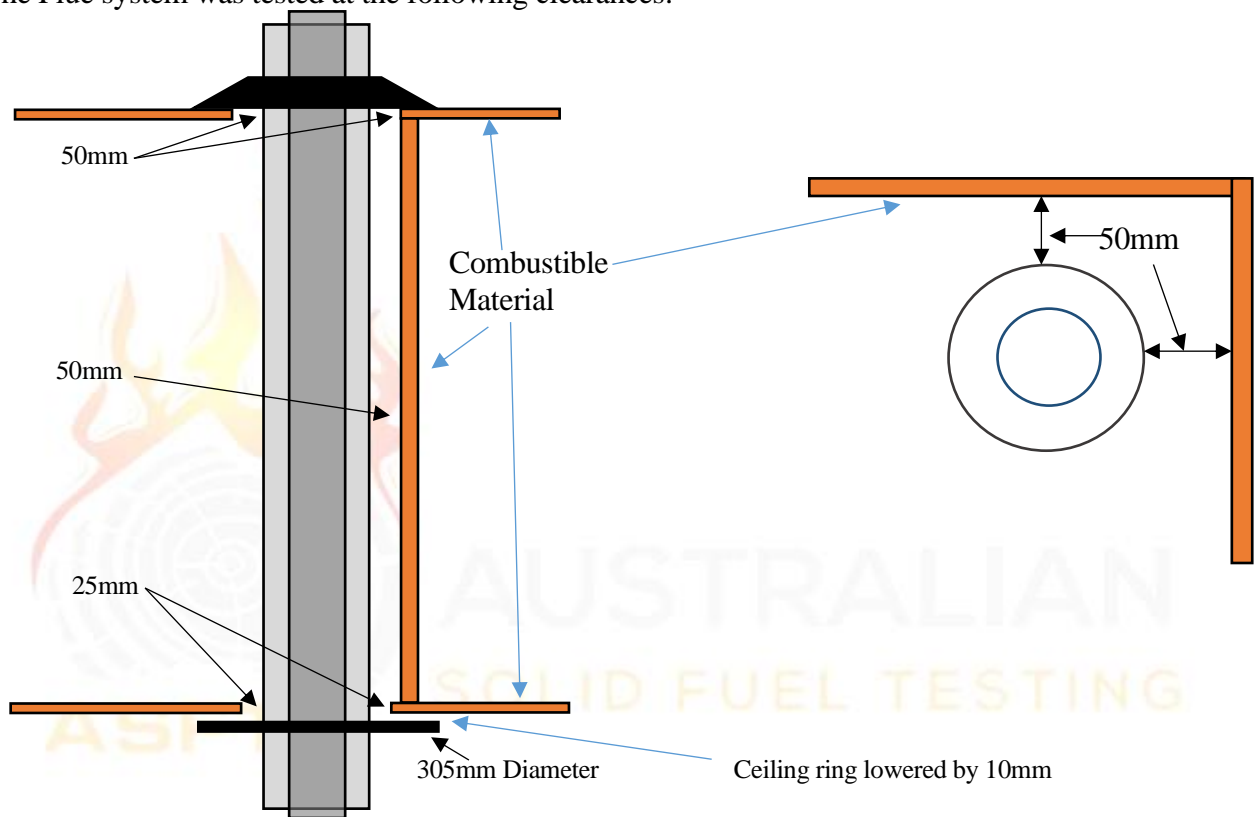




Figure 1 – Clearance Diagram

Signed		Approved	
Name	Garry W. Mooney	Name	Steve Marland
Title	Technical Officer	Title	Managing Director – Australian Solid Fuel Testing
Date	14/04/2023	Date	14/04/2023

1. INTRODUCTION

Thermal Clearance testing of the Pivot Stoves & Heating Room Sealed PELLET Flue Kit took place on April 13, 2023 at the Australian Solid Fuel Testing Laboratory located at 3 Garden Street, Morwell, Victoria. The testing was performed by Mr G.W. Mooney and Mr S. Marland.

2. PROCEDURE

Testing was conducted as per Appendix F of AS/NZS2918;2018, Hot sites were located with the aid of an infra-red thermometer. Thermocouple tips were stapled onto the test surfaces, with black tape over the first 100 mm to facilitate consistent and accurate recording of temperatures. Thermocouple positions are shown in the table below:

Thermocouple No.	Position	Thermocouple No.	Position
1	Flue gas temperature	17	RHS Wall, 250mm above Ceiling, 200mm from corner
2	Ceiling – Ring Inner Right	18	LHS Wall, 350mm above Ceiling, 200mm from corner
3	Ceiling – 50mm Right	19	RHS Wall, 350mm above Ceiling, 200mm from corner
4	Ceiling – 100mm Right	20	LHS Wall, 450mm above Ceiling, 200mm from corner
5	Ceiling – 150mm Right	21	RHS Wall, 450mm above Ceiling, 200mm from corner
6	Ceiling – 200mm Right	22	LHS Wall, 550mm above Ceiling, 200mm from corner
7	Ceiling – Ring Inner Left	23	RHS Wall, 550mm above Ceiling, 200mm from corner
8	Ceiling – 50mm Left	24	LHS Wall, 1000mm above Ceiling, 200mm from corner
9	Ceiling – 100mm Left	25	RHS Wall, 1000mm above Ceiling, 200mm from corner
10	Ceiling – 150mm Left	26	LHS Wall, 1950mm above Ceiling, 200mm from corner
11	Ceiling – 200mm Left	27	RHS Wall, 1950mm above Ceiling, 200mm from corner
12	LHS Wall, 50mm above Ceiling, 200mm from corner	28	Roof – Ring Inner Front
13	RHS Wall, 50mm above Ceiling, 200mm from corner	29	Roof – Ring Inner Rear
14	LHS Wall, 150mm above Ceiling, 200mm from corner	30	Roof – Ring Inner Left
15	RHS Wall, 150mm above Ceiling, 200mm from corner	31	Roof – Ring Inner Right
16	LHS Wall, 250mm above Ceiling, 200mm from corner	32	Ambient temperature

5. RESULTS

5.1 Ambient and Test Surface Temperatures

The Table below show the Ambient temperatures during testing of the Flue kit.

Hot Fire	Flue Fire
192 – 23.1	24.2 – 26.2

5.2 Hot Flue Test

The Flue kit was tested in accordance with Section F8.1 of AS/NZS2918;2018. The Flue gas temperature was maintained between 740°C and 760°C until the maximum temperatures on each surface had been reach.

Below is a table of the maximum temperatures reached above Ambient.

Position	Thermocouple Number	Hot Fire Test (°C)
Ceiling	7	57.3
RHS Wall	27	34.1
LHS Wall	26	30.7
Roof	30	54.0

5.3 Flue Fire Test

The Flue kit was tested in accordance with Section F8.2 of AS/NZS2918;2018. The Flue gas temperature was raised from 760 ± 20°C to 1125 ± 20°C within 10minutes, then held at 1125 ± 20°C for a period of 30minutes.

Below is a table of the maximum temperatures reached above Ambient.

Position	Thermocouple Number	Flue Fire Test (°C)
Ceiling	7	66.9
RHS Wall	27	39.4
LHS Wall	14	28.2
Roof	30	62.3

5.4 Structural Integrity Test

The Pivot Stoves & Heating Room Sealed PELLET Flue Kit was tested in accordance with Section F8.3 of AS/NZS2918;2018. The Flue gas temperature was raised and kept at $760 \pm 20^{\circ}\text{C}$ then raised to $1125 \pm 20^{\circ}\text{C}$ within 10minutes, then held at $1125 \pm 20^{\circ}\text{C}$ for a period of 10minutes. This process was repeated three times.

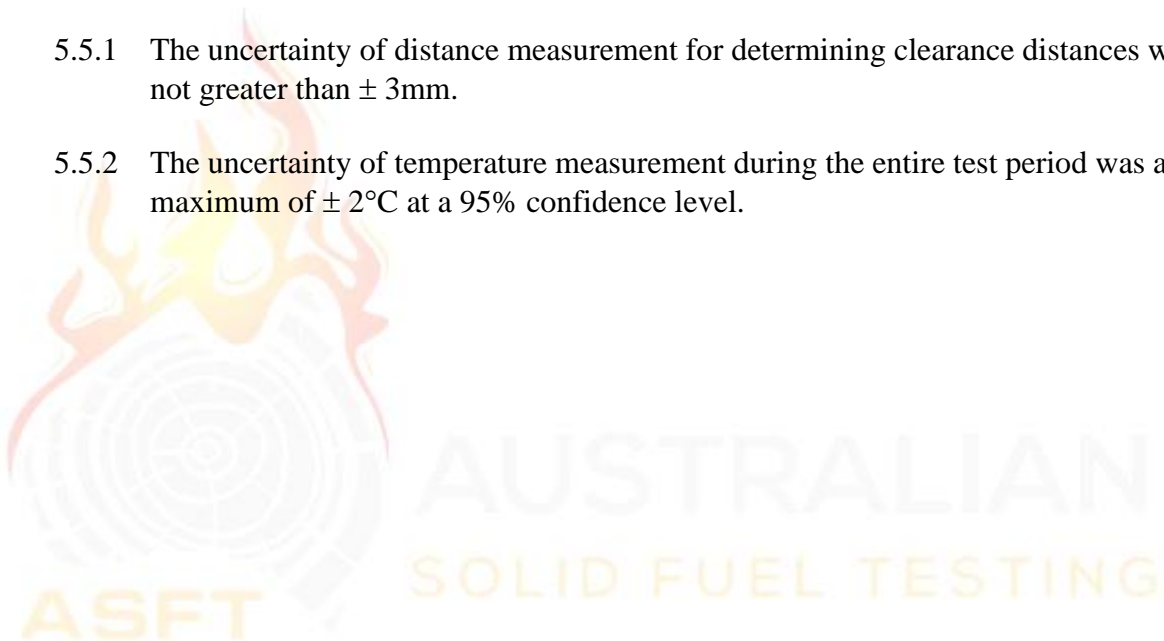
The Pivot Stoves & Heating Room Sealed PELLET Flue Kit was dismantled the following day and the components inspected for their Structural Integrity.

No Structural Integrity issues were found.

5.4 Uncertainty of Measurement Statement

5.5.1 The uncertainty of distance measurement for determining clearance distances was not greater than $\pm 3\text{mm}$.

5.5.2 The uncertainty of temperature measurement during the entire test period was a maximum of $\pm 2^{\circ}\text{C}$ at a 95% confidence level.



6. FLUE KIT CONSTRUCTION DETAILS

The test results reported directly relate to the Flue kit/flue system tested. The details of the Flue kit given in this section include features which may affect safety clearances. Any change in the design/construction of this Flue kit or flue may invalidate this report. Below are the constructions details of the Flue kit:

Flue Model: Room Sealed Pellet Flue Kit	Serial No: N/A
Manufacturer: Pivot Stoves & Heating	
Active Flue diameter: 80mm	Length: 1000mm Material Thickness: 0.6mm
Ceiling Ring: 305mm	Material Thickness: 0.6mm
Outer Casing below Ceiling diameter: 130mm Outer casing fixed to active and packed with quartz insulation Material Type/Thickness: 0.5mm stainless steel	Length: 350mm
1 st Outer Casing Above Ceiling diameter: 130mm Outer casing fixed to active and packed with quartz insulation Material Type/Thickness: 0.5mm stainless steel	Length: 1000mm
2 nd Outer Casing Above Ceiling diameter: 130mm Outer casing fixed to active and packed with quartz insulation Material Type/Thickness: 0.5mm stainless steel	Length: 1000mm
Cowl Height: 265mm Diameter: 300mm	Material Type: Stainless Steel
Area of Venting in Cowl: No venting	
NOTE: Accuracy of measurement is $\pm 5\%$ of the measured value	

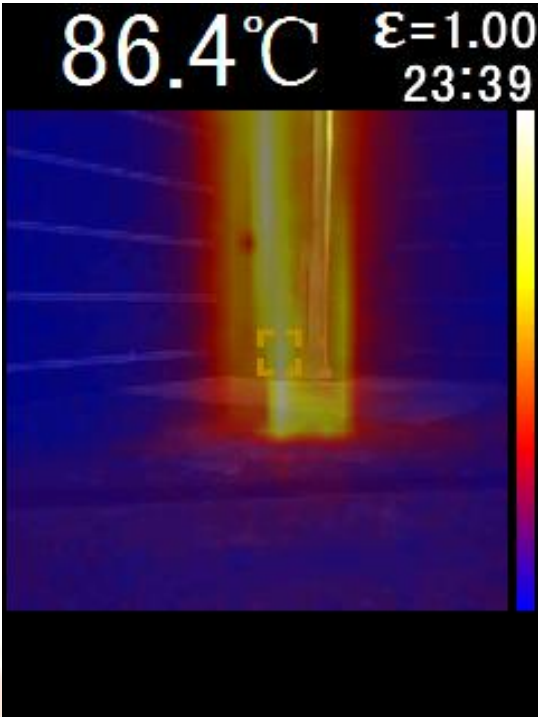
Appendix 1 is thermal images of the flue kit during testing

Appendix 2 is the installation manual/Instructions for the flue kit

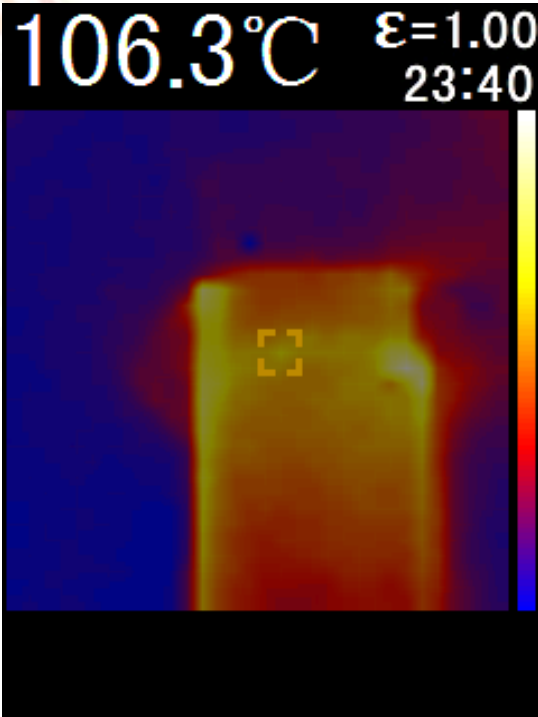
7. CONCLUSION

The Pivot Stoves & Heating Room Sealed PELLET Flue Kit conforms to the requirements of Australian/New Zealand Standard 2918:2018, when tested in accordance with Appendix F.

APPENDIX 1: Thermal images of flue during testing



Above Ceiling

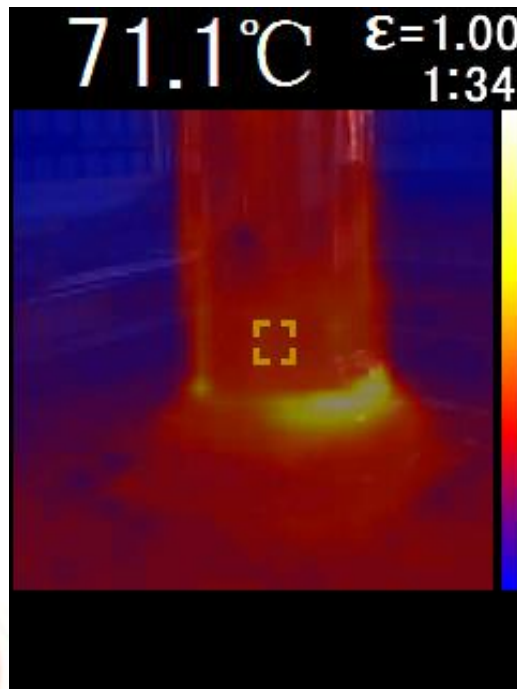


Below Roof

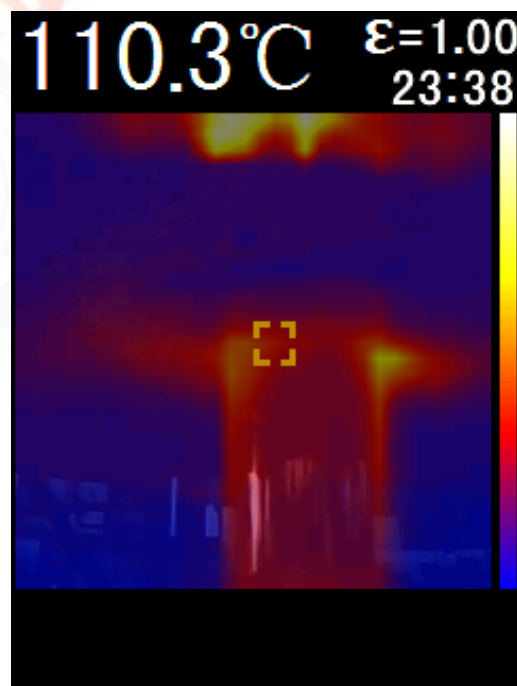


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APPENDIX 1: Thermal images of flue during testing



Above Roof



Below Ceiling



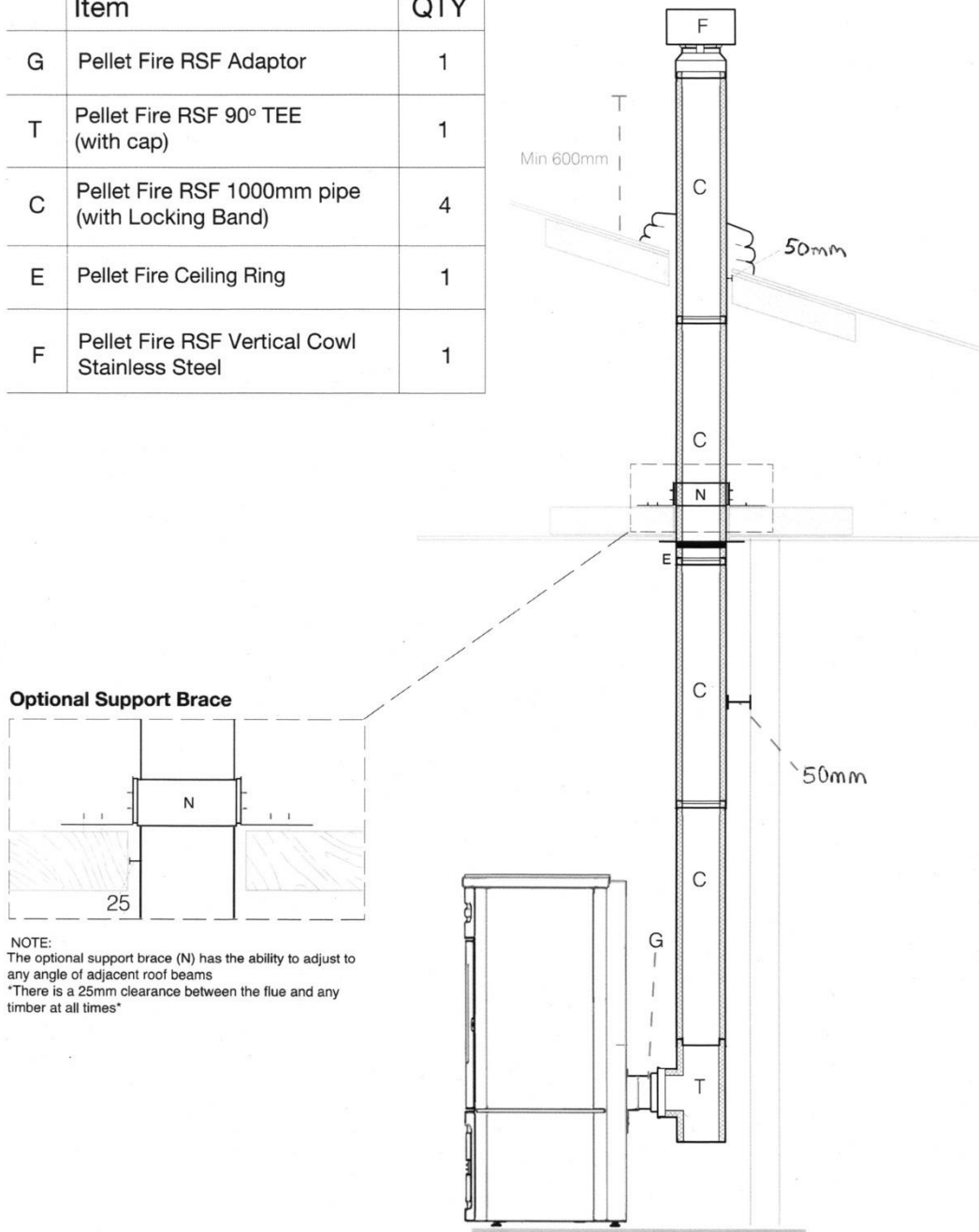
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APPENDIX 2:

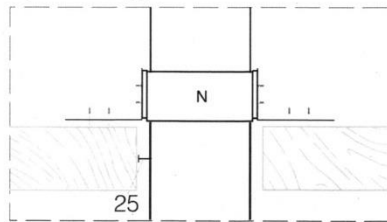
Room Sealed PELLET Flue Kit

4m Vertical Pellet Flue Kit

	Item	QTY
G	Pellet Fire RSF Adaptor	1
T	Pellet Fire RSF 90° TEE (with cap)	1
C	Pellet Fire RSF 1000mm pipe (with Locking Band)	4
E	Pellet Fire Ceiling Ring	1
F	Pellet Fire RSF Vertical Cowl Stainless Steel	1



Optional Support Brace



NOTE:
 The optional support brace (N) has the ability to adjust to any angle of adjacent roof beams
 There is a 25mm clearance between the flue and any timber at all times